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# Laser-induced heating integrated with a microfluidic platform for real-time DNA replication and detection

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**Abstract.** This study developed a microfluidic platform for replicating and detecting DNA in real time by integrating a laser and a microfluidic device composed of polydimethylsiloxane. The design of the microchannels consisted of a laser-heating area and a detection area. An infrared laser was used as the heating source for DNA replication, and the laser power was adjusted to heat the solutions directly. In addition, strong biotin-avidin binding was used to capture and detect the replicated products. The biotin on one end was bound to avidin and anchored to the surface of the microchannels, whereas the biotin on the other end was bound to the quantum dots (Qdots). The results showed that the fluorescent intensity of the Qdots bound to the replicated products in the detection area increased with the number of thermal cycles created by the laser. When the number of thermal cycles was  $\geq 10$ , the fluorescent intensity of the Qdots was directly detectable on the surface of the microchannels. The proposed method is more sensitive than detection methods entailing gel electrophoresis. © 2016 Society of Photo-Optical Instrumentation Engineers (SPIE) [DOI: 10.1117/1.JBO.21.8.087003]

Keywords: microfluidics; laser; quantum dot; DNA replication.

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## 1 Introduction

DNA is a long-chain polymer that contains genetic instructions for guiding biological development and functional operations. With rapid technological developments in recent years, biological nanotechnology has been applied extensively in medical, food, agricultural, and other industries to detect biological samples such as DNA and protein. Polymerase chain reaction (PCR) is typically used to replicate the target DNA for analysis. However, uneven heating of solution samples occur often in conventional PCR machines because of their low thermal transfer efficiency. Consequently, heating and cooling are time intensive, thereby slowing product replication.

Conduction and convection are the primary methods for thermal transfer in most biological nanotechnology-based PCR chips.<sup>1-3</sup> The heat capacity of materials must be considered when selecting chip materials because it indirectly affects PCR efficiency. Reducing the sample volume can accelerate heating and cooling, thereby increasing the reaction rate. For example, integrated continuous-flow PCR and microdroplets coated with oil were used to perform PCR thermal cycling in microchannels.<sup>4,5</sup>

Studies have indicated that PCR thermal cycling can be accelerated by enhancing the heat transfer efficiency of chip materials or by reducing the volume of reaction solutions. However, chip materials must be selected according to the processing procedures and cost effectiveness of chip fabrication. Moreover, solution evaporation during thermal cycling must be accounted for in reducing the solution volume. Therefore, using optical technology as the heat source for PCR processing has attracted increasing research attention. When thermal radiation is used as the heat source in PCR and chips are fabricated using

materials transparent to radiation, the radiant energy does not accumulate as heat on the chip surfaces during heating. Thus, in addition to reduce temperature hysteresis in chips, this method accelerates heating and cooling, effectively shortening the duration of PCR operations.<sup>6</sup>

A laser beam can be focused on a small area and with a high energy concentration, they can heat target objects quickly because of the photothermal effect. Therefore, lasers are often used as the heating source for microfluidic chips.<sup>7-15</sup> Furthermore, a laser can be used to heat a specific area of the solution rapidly while preventing the surrounding components from being heated. In addition, switching off the radiant heat source can directly reduce the temperature of the sample without necessitating additional cooling devices. Using a laser-heating system integrated with microfluidic devices, Tan and Takeuchi,<sup>10</sup> and Hung and Huang,<sup>14</sup> have focused a laser on a heating area which generated bubbles to release cells. Subsequently, a laser was used to induce cell lysates and denature DNA. By using an infrared (IR) laser to irradiate DNA, DNA denaturation can be achieved<sup>16-20</sup> and applied to target-sequence detection.<sup>19</sup> Because lasers enable the rapid heating of substances, they can be employed to induce microdroplet PCR<sup>21-23</sup> and to investigate PCR within microchannels.<sup>24</sup>

After PCR, the delay before product analysis can affect the target-sequence detection rate. In conventional PCR product detection, the target sequence is detected through agarose gel electrophoresis by using a fluorescent dye (e.g., ethidium bromide; EtBr). However, colloidal production and electrophoresis are time intensive and complex. Therefore, the current methods for increasing PCR product detection speed are primarily based on optical detection technologies which are advantageous because of their ease of observation, rapid detection rate,

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high sensitivity, and low-detection limit. An example of an optical detection technology is quantitative PCR (qPCR), which is realized by integrating fluorescence sensing and PCR. A major characteristic of qPCR is that calibration is performed during PCR to enable quantitative product analysis: the fluorescence change in the target analyte before and after the reaction is converted into a quantitative relationship. Among the various qPCR systems, fluorescence-based detection technologies are the most advanced and can feature either an intercalating fluorescent dye (e.g., SYBE Green I) or a fluorescent probe (e.g., molecular beacon).<sup>25,26</sup> However, real-time qPCR instruments are expensive and large. Therefore, developing a portable qPCR instrument is a critical research focus.<sup>27,28</sup>

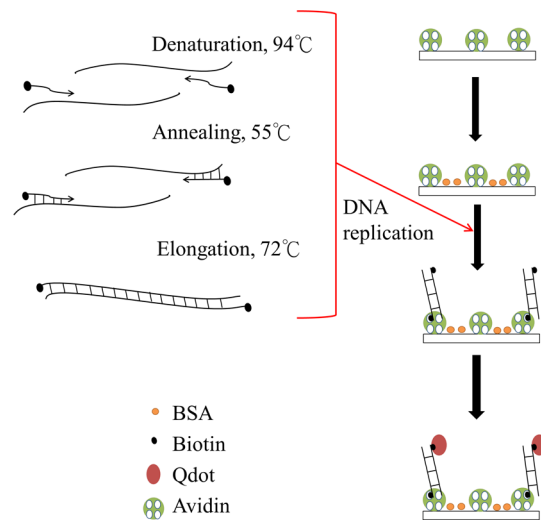
The use of microchannels in the development of micro-PCR chips and relevant detection technology are vital for developing microsystems that are easy to operate. Because of the specific properties of microchannels produced using polydimethylsiloxane (PDMS), such as high light transmittance, ease of production, and chemical stability, PDMS has been extensively applied in the development of biomedical microsystems.<sup>29-37</sup> Although PDMS has many advantages, it is permeable to gases and organic molecules.<sup>38</sup> Many groups have investigated different forms of surface modification to prevent biosamples from being absorbed on the surface of PDMS during PCR; e.g., using compounds such as polyvinylpyrrolidone,<sup>39</sup> polybrene,<sup>40</sup> bovine serum albumin (BSA),<sup>41</sup> 3-aminopropyltriethoxysilane,<sup>28</sup> and glycerol.<sup>35</sup> The present study used BSA to prevent biosamples from being absorbed on the surface of microchannels.

By integrating a laser optical system with electro-osmotic flow, this study developed a PDMS microfluidic device that can rapidly replicate and detect DNA. An IR laser was used as the heat source for thermal cycles and a DNA sample was replicated directly within the microchannels. Subsequently, avidin–biotin binding was utilized to immobilize one end of the replicated products to the surface of the microchannels. Simultaneously, the fluorescent intensity was used to detect the target sequences following replication. Electro-osmotic flow was utilized to drive solution delivery to the detection area and induce solution flow in the microfluidic device by exploiting the high fluid shear stress at the solid–liquid interface.<sup>18,42-47</sup>

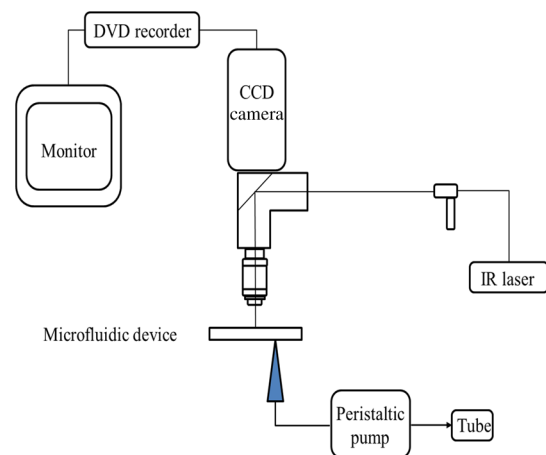
## 2 Materials and Methods

In PCR, which is based on the principle of DNA replication, a forward primer (F-primer) and reverse primer (R-primer) are separately designed for the two ends of the DNA fragments requiring amplification. Furthermore, DNA polymerases (e.g., Taq DNA polymerase) are employed to amplify particular DNA fragments by repeating DNA denaturation, primer annealing, and extension. In this study, a laser was used to heat the target DNA for replication, and the following method was employed to capture the replication products within the microchannels and to demonstrate real-time product detection (Fig. 1). First, avidin–biotin binding was utilized to immobilize one end of the products to the surface of the microchannels. Second, the fluorescent intensity of the quantum dots (Qdots) was used as the basis for product detection.

Figure 2 is a schematic depicting the experimental system used in this study. The system comprises a microfluidic device, a peristaltic pump for solution replacement (Ismatec IPC), an IR laser (1455 nm, CW, Raman fiber laser, IPG Laser GmbH), an observation system comprising a microscope (Olympus BX-51, Japan),



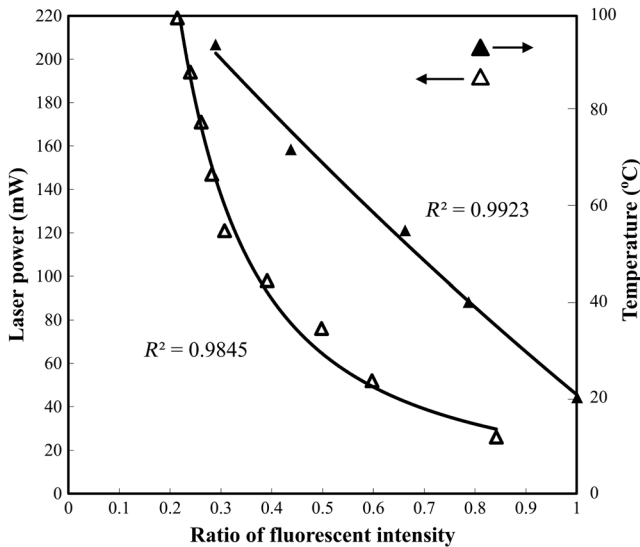
**Fig. 1** Schematic describing the process of replication and detection of the DNA strand.



**Fig. 2** Schematic of the experimental system setup.

and an electron bombardment charge-coupled device camera (C7190-23, Hamamatsu, Japan). The relationship between the laser output power and temperature was calibrated using fluorescent dye (100  $\mu$ M rhodamine B, Ex  $\sim$ 550 nm/Em  $\sim$ 565 nm, Echo Chemical Co., Ltd., Taiwan)<sup>48-52</sup> and a heating plate with temperature control. A few groups have investigated rhodamine B diffusing into PDMS; the result may cause a systematic error in the temperature measurement.<sup>48,50-52</sup> To prevent this phenomenon from occurring, the present study conducted laser temperature calibration in a microchannel comprising a coverslip and a glass plate. The temperature in the microchannels was measured using a thermocouple. Each image was analyzed by selecting and averaging the intensity values in a  $30 \times 30$  pixels region (representing an area of  $20 \times 20 \mu\text{m}^2$ ). A room-temperature intensity image was initially taken and used to normalize a subsequent intensity image of the same area after heating. Figure 3 shows the calibration results of the 12 experiments. According to Fig. 3, Table 1 lists the operating conditions under which laser heating was employed for thermal cycling.

Figure 4 shows the design of the microfluidic device. The sample solutions were injected into the laser-heating area

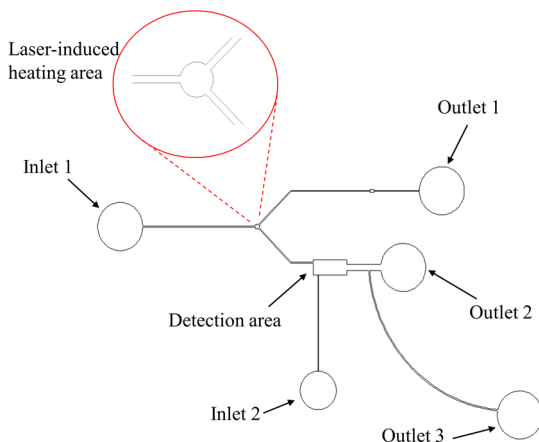


**Fig. 3** Temperature calibrated curve of laser power in using fluorescence-based temperature measurement.

**Table 1** Cycle conditions of laser-induced heating and PCR device.

	Laser cycling conditions	PCR device cycling conditions
Denature	144 mW (94°C)/3 min	94°C/3 min
Denature	144 mW (94°C)/20 s	94°C/20 s
Anneal	48 mW (55°C)/20 s	55°C/20 s
Extend	74 mW (72°C)/40 s	72°C/40 s
Final extension	74 mW (72°C)/7 min	72°C/7 min

(diameter: 200  $\mu\text{m}$ ) for DNA replication. Subsequently, electro-osmotic flow was utilized to drive the products into the detection area. The procedure for microfluidic device production is as follows:<sup>28,30,37,53</sup> (a) lithography was performed to produce a negative photoresist master mold (SU8-2025, MicroChem). (b) PDMS mixing solution (Sylgard 184, Dow Corning) was used to fabricate a PDMS replica from the SU8 mold.



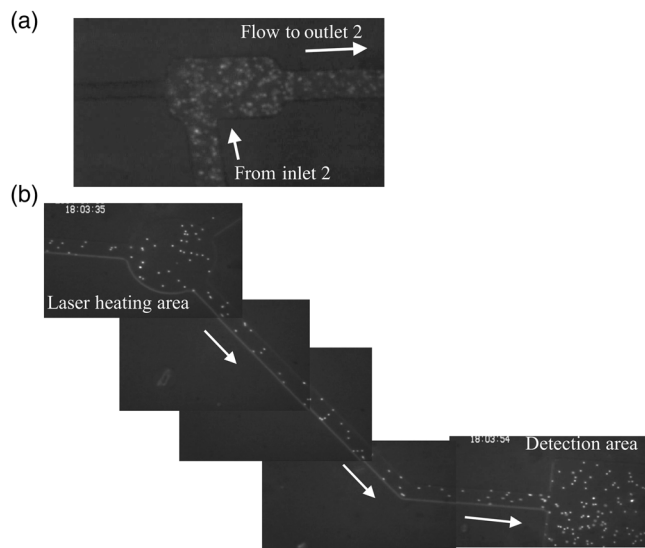
**Fig. 4** Schematic of the microfluidic device.

(c) The surface of the PDMS replica was modified using oxygen plasma and bound with a coverslip. The height of the microchannels was approximately 40  $\mu\text{m}$ .

The test sample used in this study was  $\lambda\text{DNA}$  (48502 bp), and fluorescent dye (YO-PRO-1, Ex 491 nm/Em 509 nm) was used to stain the DNA. The positions of replication were from 24,808 to 25,237 bp on the 5' end of the  $\lambda\text{DNA}$  (replication length: 429 bp). The biotinylated primers with biotin on the 5' end (Mission Biotech Co., Taiwan), as designed in this study, were F-primer: 5'-GTCTTCCTGCCTCCAGTTC-3' and R-primer: 5'-TTACCTACGACAGGACACAC-3'.

Prior to the experiment, avidin was prepared in the detection area and Qdots were injected to confirm the Qdot adsorption on the surface of the microchannels. The experimental procedure is described as follows:<sup>18</sup> (1) 100 ng/mL of avidin in a pH 7.2 buffer (10 mM Tris-HCl, 50 mM KCl) was injected into the detection area [inlet 2  $\rightarrow$  outlet 2 of Fig. 4, as shown in Fig. 5(a) (the photo was artificially brightened)] and incubated at 25°C for 50 min. (2) The buffer was used to wash away any surplus avidin (inlet 2  $\rightarrow$  outlet 2 of Fig. 4). (3) BSA solution (20 mg/mL, Sigma-Aldrich Co.) was injected into the detection area (inlet 1  $\rightarrow$  outlet 2 of Fig. 4) and incubated at 25°C for 20 min to block the adsorption of the biosamples and Qdots onto the microchannel surface. (4) A 1 nM Qdot (Qdots 655 with streptavidin, Em 653 nm,  $\phi \sim 20$  nm, Invitrogen Co.) was injected into the detection area (inlet 2  $\rightarrow$  outlet 2 of Fig. 4) and incubated at 25°C for 50 min. (5) The buffer was used to rinse away any surplus Qdots (inlet 2  $\rightarrow$  outlet 2 of Fig. 4).

Subsequently, the DNA in the microchannels was replicated and detected. The procedure is described as follows: (1) The sample solution (1 ng/ $\mu\text{L}$  of  $\lambda\text{DNA}$ , 10  $\mu\text{M}$  YO-PRO-1, 1%  $\beta$ -methylphenethylamine, 1  $\mu\text{M}$  biotinylated F-primer, 1  $\mu\text{M}$  biotinylated R-primer, 0.2 mM dNTP, 0.02 U/mL of Pro Taq DNA Polymerase, 10 $\times$  buffer) was injected into the laser-heating area (inlet 1  $\rightarrow$  outlet 1 of Fig. 4). (2) Laser heating was employed to replicate the DNA. (3) Electro-osmotic flow (DC 15 V/cm) was used to deliver the products to the detection area [Fig. 5(b)] for incubation at 25°C for 40 min. (4) The buffer



**Fig. 5** Visualization of flow used in fluorescent microspheres (1  $\mu\text{m}$ ): (a) injecting flow (photo was artificially brightened) and (b) electro-osmotic flow from the laser-heating area to the detection area.



was used to rinse surplus products (inlet 2  $\rightarrow$  outlet 2 of Fig. 4). (5) Qdots (1 nM) were injected into the detection area (inlet 2  $\rightarrow$  outlet 2 of Fig. 4) and incubated at 25°C for 50 min. (6) The buffer was used to rinse any surplus Qdots (inlet 2  $\rightarrow$  outlet 2 of Fig. 4). Blocking and washing were of particular importance to ensure that a favorable signal-to-noise ratio was achieved.

Theoretically, approximately  $3.4 \times 10^7$  avidin molecules were coated in the detection area (the volume of the detection area was  $39 \times 10^{-3} \mu\text{L}$  and the molecular weight of avidin was 69,000 Da), and the laser spot was approximately 20  $\mu\text{m}$  in diameter. The heating area was located within the 20- $\mu\text{m}$  laser spot. Therefore, approximately  $2.4 \times 10^3$   $\lambda\text{DNA}$  molecules were replicated in the laser-heating area (the volume of the laser-heating area was  $12.6 \times 10^{-4} \mu\text{L}$  and the molecular weight of  $\lambda\text{DNA}$  is 650 Da/bp). Furthermore, the number of primers was approximately  $6.02 \times 10^{11}$ , and approximately  $9.4 \times 10^{11}$  Qdots entered the detection area.

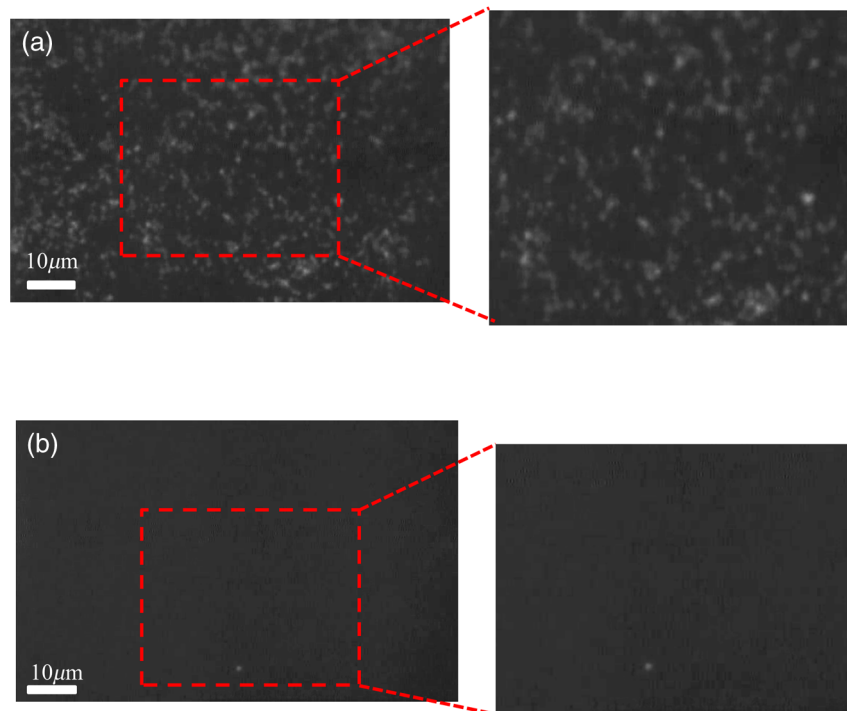
### 3 Results and Discussion

BSA-coated Qdots and uncoated Qdots were injected into the microchannels and incubated for 50 min after the surface of the microchannels was coated with avidin; subsequently, the buffer was used to rinse surplus Qdots. Figure 6 shows the nonspecific adsorption of these Qdots on the surface of the microchannels and indicates that coating the surface with BSA effectively reduced the nonspecific adsorption of Qdots on the surface of the microchannels. (Please note that the photos were artificially brightened.) BSA coating on the microchannels can effectively block the adsorption of Qdots; it also can block biosamples adsorbed onto the microchannels of PDMS during the DNA replication process. As mentioned regarding previous studies,<sup>28,35,38–41</sup> modifying PDMS microchannels is necessary for successful DNA replication. Our experiment revealed that

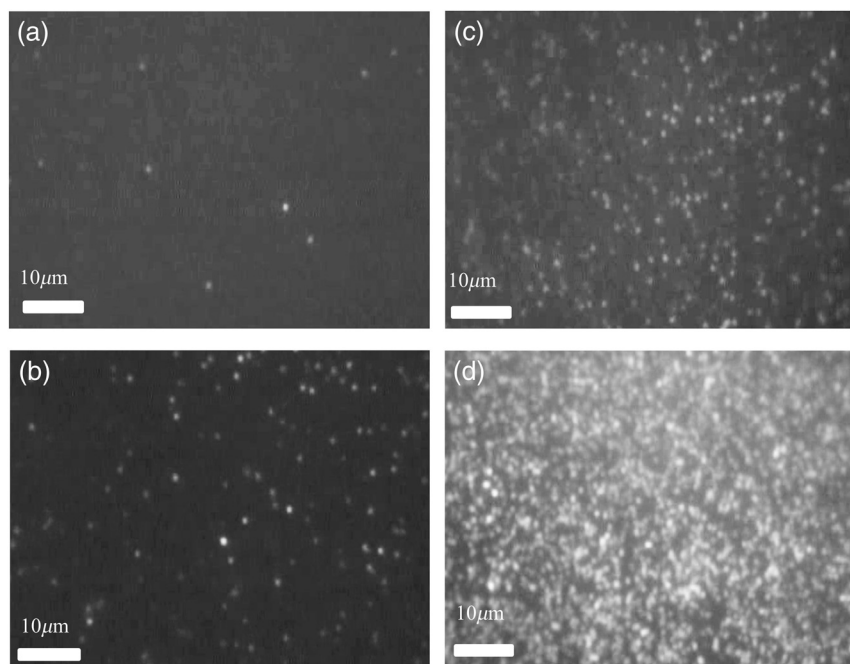
this result was also true for our DNA replication microchannels. When the sample of the  $\lambda\text{DNA}$  mixture was injected into the laser-heating area of the PDMS microchannels without modification in our work, the fluorescence of  $\lambda\text{DNA}$  was almost observed on the surface of the microchannels rather than in the solution (because of the  $\lambda\text{DNA}$  adsorption on the surface of the microchannels), thus exhibiting DNA replication failure (data not shown).

A  $\lambda\text{DNA}$  solution was injected into the laser-heating area of the microchannels for replication. To investigate whether solution evaporation occurred, this study used microchannels with and without a droplet of mineral oil at the inlet of the microfluidics during laser irradiation. In the experiment, 10, 15, 20, 25, and 30 thermal cycles were performed. No bubble was generated in the microchannels, even without mineral oil and at 30 thermal cycles through laser-induced heating. The result is consistent with that of our previous study: bubbles could be generated at a laser power greater than 157 mW<sup>14</sup> (94°C at a laser power of 144 mW in the present work). The reason may be that the laser irradiation area was small, the temperature was lower than the boiling point of the solution, and the pressure was not acutely changed in the microchannels during the laser-induced heating process in our experiment.<sup>54</sup>

Figures 7(a)–7(d) show the fluorescent intensity of the Qdots adsorbed on the surface of the microchannels after 10, 20, 25, and 30 thermal cycles, respectively. (Please note that the photos of Fig. 7 were artificially brightened.) Clearly, the fluorescent intensity of the Qdots adsorbed on the surface of the microchannels after replication increased with the number of thermal cycles, indicating that more products bound to avidin on the surface of the microchannels. Notably, the velocity of electroosmotic flow is critical for carrying the replicated products to the detection area for successful detection. If the time of the applied field is longer or shorter, the products flow through



**Fig. 6** Fluorescent images of Qdots (photos were artificially brightened) on the microchannel surfaces: (a) without BSA and (b) coating with BSA.



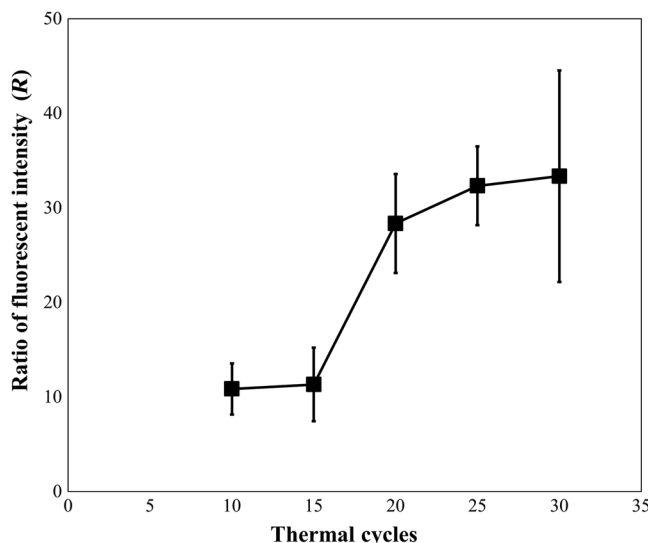
**Fig. 7** Fluorescent images of Qdots (photos were artificially brightened) on the microchannel surfaces after thermal cycles of (a) 10, (b) 20, (c) 25, and (d) 30 through laser-induced heating.

the detection area and toward the outlet or cannot flow into the detection area, respectively. Therefore, the velocity of electro-osmotic flow must be measured before DNA replication. In our work, the velocity of electro-osmotic flow was  $2 \times 10^{-4}$  m/s [Fig. 5(b)] and the time of the applied field was 15 s for carrying the products toward the detection area. In addition, the PDMS microchannels can be used only once for DNA replication and detection because the avidin on the surface of the detection area was bound and occupied by the replicated products.

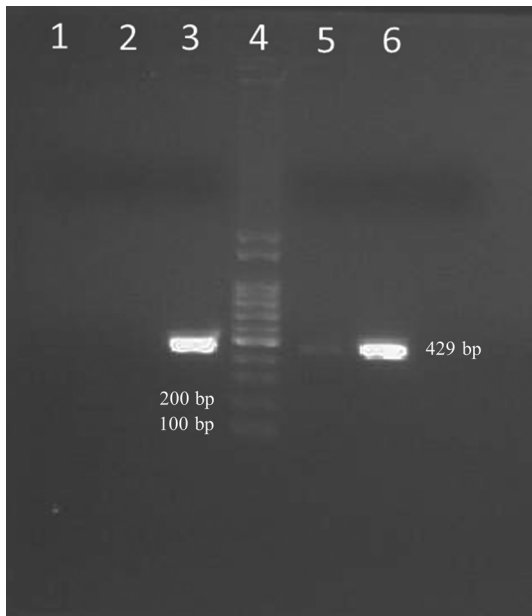
The fluorescent intensity of the Qdots can be expressed as  $R = (I_t - I_{bla}) / (I_{pro} - I_{bla})$ , where  $I_t$  denotes the fluorescent intensity of the Qdots adsorbed to the surface of the microchannels after DNA replication,  $I_{pro}$  is the fluorescent intensity of Qdots attached to the surface of microchannels before DNA replication, and  $I_{bla}$  is the background intensity of the surface of the microchannels.<sup>55</sup> These fluorescence intensities [distribution of gray values (max: 256; min: 0) of the total pixels in the image] were calculated using a commercial image-processing software (ImageJ).  $R > 1$  indicates a difference in the calculated and background intensities. The area of the surface of the microchannels within the detection area for the calculation was  $650 \times 1500 \mu\text{m}^2$ . Figure 8 shows the calculated results.  $R$  exceeded 10 when the number of thermal cycles was only 10, indicating that the fluorescent intensity of the Qdots differed considerably before and after replication.  $R$  exceeded 25 when the number of thermal cycles was 20, indicating that more postreplicated products had bound with the avidin on the surface of the microchannels. When the number of thermal cycles exceeded 20, the increase in  $R$  slowed, possibly because most of the avidin on the surface of the microchannels had already bound to the postreplicated products. Regarding the theoretical efficiency of DNA amplification, approximately  $2.5 \times 10^8$  products (slightly greater than the number of avidins in the detection area) and  $2.6 \times 10^{12}$  ( $10^5$ -fold that of the avi-

20 and 30, respectively. Therefore, beyond 20 thermal cycles, the increase in the number of replicated products did not result in a significant increase in the fluorescent intensity of the Qdots, which is attributable to the saturated binding between the products and the avidins in the detection area.

To compare gel electrophoresis detection with the proposed method, we recovered the replication products in the microchannels obtained through laser-induced heating, and agarose gel electrophoresis was used to detect the products. The results are listed in Fig. 9: column 4 indicates the marker; columns 3 and 6, respectively, indicate the replicated products after 20 and 30 thermal cycles of using PCR devices (cycling conditions shown in Table 1); and columns 1, 2, and 5 indicate the



**Fig. 8** Calculated results of fluorescent intensity at various thermal cycles through laser-induced heating.



**Fig. 9** Results of DNA replication. (Column 1: laser heating 20 cycles, Column 2: laser heating 25 cycles, Column 3: 20 cycles by PCR device, Column 4: marker, Column 5: laser heating 30 cycles, and Column 6: 30 cycles from using the PCR device.)

replicated products obtained after 20, 25, and 30 thermal cycles, respectively, through laser-induced heating. In the gel electrophoresis method, the replicated products that involved using laser-induced heating were detected only after 30 thermal cycles (Fig. 9), implying that the DNA was insufficient. By contrast, in the proposed method, the products were detected in  $\geq 10$  thermal cycles. Therefore, compared with gel electrophoresis-based detection methods, the proposed method is significantly more sensitive and faster.

#### 4 Conclusions

This study developed a real-time microfluidic platform for DNA replication and detection that exhibits the features of portability, rapid heating, cooling, and high-detection sensitivity. Microchannels were sectioned into a laser-heating area and a detection area, and an IR laser was used as the heat source for thermal cycling. The replicated products were driven to the detection area through electro-osmotic flow. Finally, the fluorescent intensity of the Qdots was used to detect the replicated products.

This study demonstrated that surface coating microchannels with BSA effectively inhibits nonspecific adsorption of Qdots. Additionally, because of the design of the biotinylated primers, biotins on one end of the replicated products bind to the avidins on the surface of the microchannels, thereby becoming immobilized. Moreover, the biotins on the other end of the products bind to the Qdots. Therefore, the fluorescent intensity of the Qdots can be used to detect the products in real time. Compared with gel electrophoresis-based detection methods, the developed method entails avidin–biotin binding for direct and more sensitive product detection in microchannels. Through this method, the products can be detected after only 10 thermal cycles of laser-induced heating, thus achieving superior detection sensitivity. Furthermore, because a laser was used as the heat source, no heater is required in the microchannels; thus, a simple microchannel design is realized. The method

enables rapid heating and cooling and thus can be applied to microanalysis systems for analyzing microliter samples such as those in microdroplet-based microfluidics.

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